



Carmex
Precision Tools Ltd.

x-treme thread cutting™

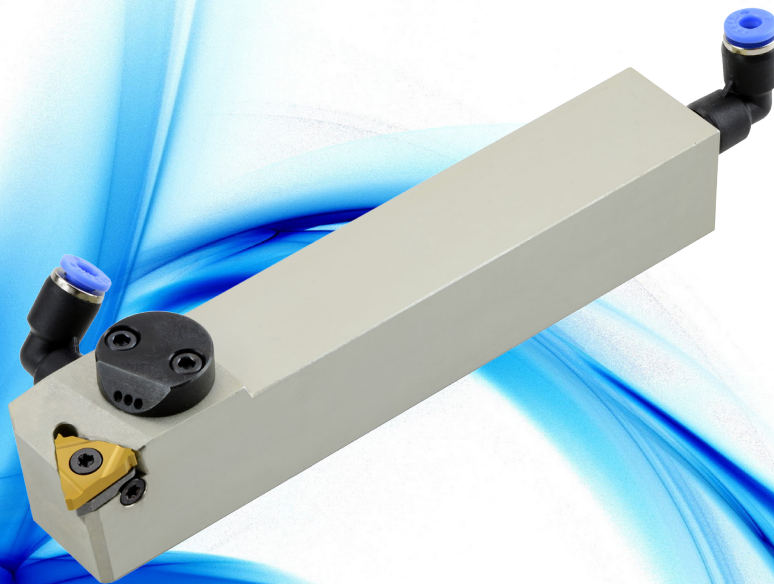
New

x-treme Jet

External Thread Turning Toolholder with Internal Coolant

**Carmex has developed a unique external thread turning holder
with internal coolant to the cutting edge.**

**The holder includes two connecting options through an
elbow fitting and a top clamp directing the coolant flow
to the cutting edge.**



The coolant flow provides:

- Better chip control, and chip flow.
- Longer tool life and high performance.
- Reduces the cutting edge temperature.
- Available RH and LH tool holders.
- Coated holders provides abrasive resistance.

Metric 2016

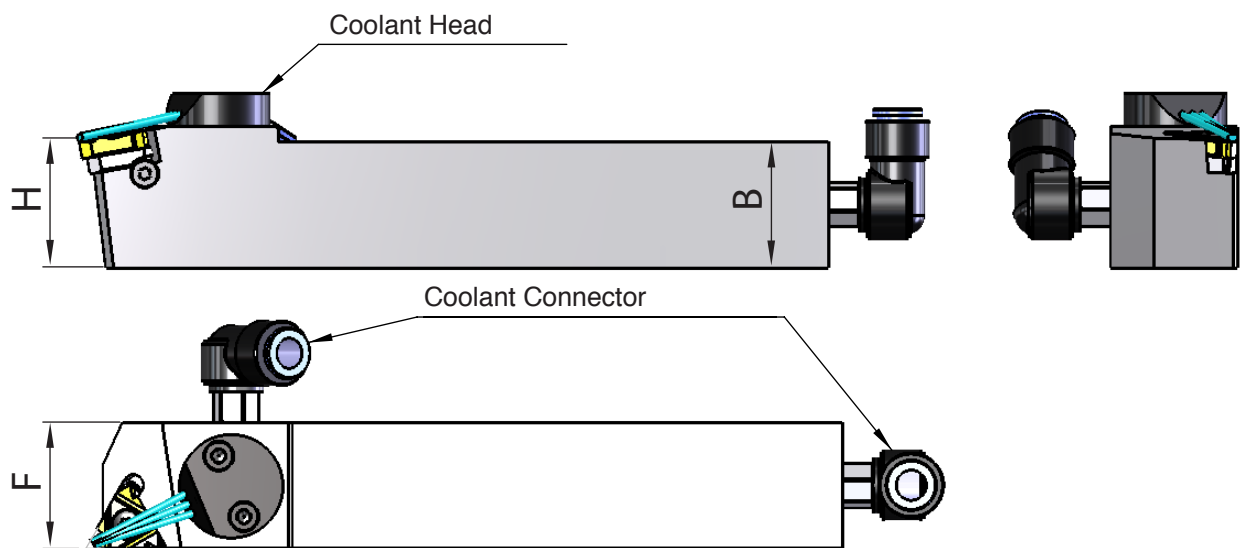


Carmex
Precision Tools Ltd.

x-treme thread cutting™

x-treme Jet

External Thread Turning Toolholder with Internal Coolant



Ordering Code	 L	B=H	L	F	Insert Screw	Anvil Screw	Torx Key	RH Anvil	LH Anvil	Coolant Connector
SER 2525 M16B	16	25	150	25	S16	A16	K16	AE16	AI16	Ø4 / Ø6

For **LEFT HAND** toolholders specify **SEL** instead of **SER**

Toolholders are made with a **1.5° Helix Angle**.

Please consult helix angle chart in the technical section of Carmex full catalog.

Customer's testimonial

"By using Carmex toolholder we achieved a 30% increase of insert's tool life in average while machining especially Inconel.

In addition, no presetting is needed, the three coolant bore outlets are targeting directly to the cutting edge."

Hacharoshet St. 1, Maalot Industrial Zone 2101302, ISRAEL

Tel: (972) 4-9077400, Fax: (972) 4-9077440.

E-mail: info@carmex.com Website: www.carmex.com

Postal address: P.O. Box 404, Maalot 2101302, ISRAEL.