

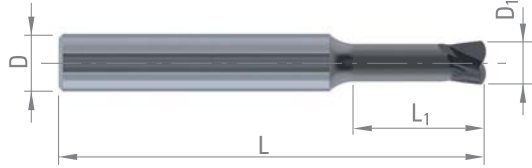
# DIXI 7702 XIDUR

HIGH FEED END MILLS

Z = 2



P. 196



Steel + Pb	Low alloyed steel	High alloyed steel	DUPLEX stainless steel	Steel Cast iron > 45 HRC
Cast iron	Refractory alloy	Titanium, titanium alloy	Cu alloy Silver Gold	Alliage Cu difficile
Al				

Roughing  
●●●●●

Finishing  
●●●●●

D <sub>1</sub>	L <sub>1</sub>	D <sub>h6</sub>	L	XIDUR
0.50	1.50	6	40	305279
0.80	2.40	6	40	305280
1.00	3.00	6	40	997920
1.50	4.50	6	40	997921
2.00	6.00	6	40	997922
3.00	9.00	6	40	997923
4.00	12.00	6	57	997924
5.00	15.00	6	57	997925
6.00	18.00	8	63	997926
8.00	24.00	10	80	997927
10.00	30.00	10	80	997928
12.00	36.00	12	80	997929

Download the cutting conditions (pdf + xls) and the dxf profiles  
[www.dixipolytool.com](http://www.dixipolytool.com)

