

HOCUT 797BU

BIO-RESISTANT, LOW FOAMING, SEMI-SYNTHETIC COOLANT FOR GENERAL PURPOSE MACHINING

DESCRIPTION

Today's manufacturing environment requires products that are capable of performing in many applications. **HOCUT 797BU** is a uniquely bio-resistant, versatile, semi-synthetic coolant for machining and grinding of ferrous and nonferrous metals in medium duty operations. It is formulated with emulsifiers, lubricity additives and inhibitors that offer excellent residual fluid film corrosion protection.

FEATURES

- Excellent corrosion protection
- In-process protection of machinery and parts
- Clean running — Maximizes worker acceptance
- Waste treatable — Assures low treatment costs

HOW TO USE

RECOMMENDED USE CONCENTRATION

Machining 1:10 to 1:20

Grinding 1:20 to 1:30

DETERMINATION OF CONCENTRATION

The refractometer factor for **HOCUT 797BU** is 2.0. Multiply the refractometer reading by this factor to obtain the product concentration.

TYPICAL VALUES

Appearance, Neat ---	Amber liquid
Appearance, 5% Emulsion —	translucent emulsion
pH, 5% Emulsion —	9.5

SHELFLIFE & AVAILABILITY

Under normal conditions the recommended shelf life for **HOCUT 797BU** is a minimum of Twelve (12) months, unless otherwise specified.

HOCUT 797BU is available in 20 litre pails & 205 litre drums. Other sizes may be available upon request, please contact your Houghton sales representative.

HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.

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