# HOUGHTO-GRIND® 4253B Bio-resistant Cobalt Inhibited Grinding Fluid

## DESCRIPTION

Having difficulty grinding inserts? Leaching the matrix into your coolant? Reverse these phenomena by grinding with HOUGHTO-GRIND 4253B. Completely inhibited against attack on cobalt, dilutions of this product will protect your inserts and reduce health hazard potentials, and generation of toxic wastes.

## **FEATURES**

HOUGHTO-GRIND 4253B is clean running and uniquely bioresistant, which assures long, odour-free sump life unequalled by conventional bio-stable and other water soluble fluids.

## **HOW TO USE**

The recommended usage concentration of HOUGHTO-GRIND 4253B may be customised to suit individual needs or solutions, which may vary from time to time. Houghton strongly advises that you contact your Sales Representative to discuss before commencement of use.

## **SHELFLIFE & AVAILABILITY**

Under normal conditions the recommended shelf life for **PRODUCT** is a minimum of Twelve (12) months, unless otherwise specified.

**PRODUCT** is available in 205 litre drums. Other sizes may be available upon request, please contact your Houghton sales representative.

## **TYPICAL VALUES**

Appearance 5% Emulsion Neat Yellow liquid Colourless

pH @5%9.1

Density @15oC 1.068 kg/L

Rust Protection, 5% solution

Excellent

## **HEALTH AND SAFETY**

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.



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